

# Stix<sup>®</sup> Seam 10K

XL Brands<sup>®</sup>

## UNIVERSAL SEAM SEALER

DRIES CLEAR • QUICK, STRONG BOND • USE WITH CARPET & VINYL



**Stix Seam 10K** is a strong, solvent-free adhesive with superior bond and tensile strength when dry. It does not contain ammonia, is non-flammable, and dries to a clear film that is highly water resistant. **Stix Seam 10K** has low odor and low VOC, which makes it ideal for use in schools, public buildings and other areas where odor is a concern. Passes Water Penetration Test at 10,000+ cycles on prepared carpet seams. Contains MicroSept™ Antimicrobial System Protection for enhanced resistance to mold and mildew.

**Stix Seam 10K** is Carpet & Rug Institute (CRI™) Green Label Plus approved and FloorScore® Certified.

### USE WITH

- Many types of flooring products.

### CERTIFICATIONS

- CRI™ Green Label Plus
- FloorScore Certified
- LEED v4 Credits: 2.1, 2.2: Low emitting materials
- SCAQMD Rule 1168 Compliant

### LIMITATIONS

- Do not allow product to freeze
- Store indoors at a temperature between 65-95°F.
- Shelf two years from date of manufacture, in unopened container

### BEFORE YOU BEGIN:

Read XL Brands Technical Bulletin titled Substrate Preparation for complete instructions before beginning installation.

This document may be found at [www.xlbrands.com/resources/technical-bulletins/substrate-preparations-for-adhesives](http://www.xlbrands.com/resources/technical-bulletins/substrate-preparations-for-adhesives). If you have questions, contact XL Brands Technical Department at 706-508-5907 Mon-Fri, 8:00am - 5:00pm EST before you begin.

### USAGE:

- Carpet – eliminate seam unraveling on direct-glue and double-glue broadloom carpet installations
- Use with most types of carpet backings including ActionBac®, vinyl backings, polyolefin, latex unitary, urethane and woven backs.
- Vinyl sheet goods – high performance and durable seam adhesive for commercial and residential installations.

### COVERAGE:

Approximately 100 linear feet per 8 ounce bottle using 1/8" bead.

### DIRECTIONS FOR USE:

1. Prepare the floor covering according to the manufacturer's instructions.
2. Apply continuous bead of seam sealer along the edge of the backing on the first piece of carpet or sheet.
3. Immediately place the edge of the second piece of floor covering into contact with the first piece which has the seam sealer on it. To achieve a good bond, it is essential for the two pieces to have a tight fit, and traffic on the seamed area should be restricted for at least 24 hours.
4. Sheet goods will require clean wipe along seams while adhesive is still wet.
5. Clean any smears of seam sealer or adhesive with water while material is in the wet state. Dried residues may require the use of an adhesive remover.

### CLEAN UP:

To clean up while wet, use soapy water. Dry residues may require the use of a solvent remover. Containers must be kept tightly closed when not in use.

### DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. XL Brands/Bostik cannot be responsible for the misuse of this product. This Technical Data Sheet and the information conveyed herein supersede all previous versions.

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198 Nexus Drive | Dalton, GA 30721 | tel: 800.367.4583 | fax: 706.272.5801

WWW.XLBRANDS.COM

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